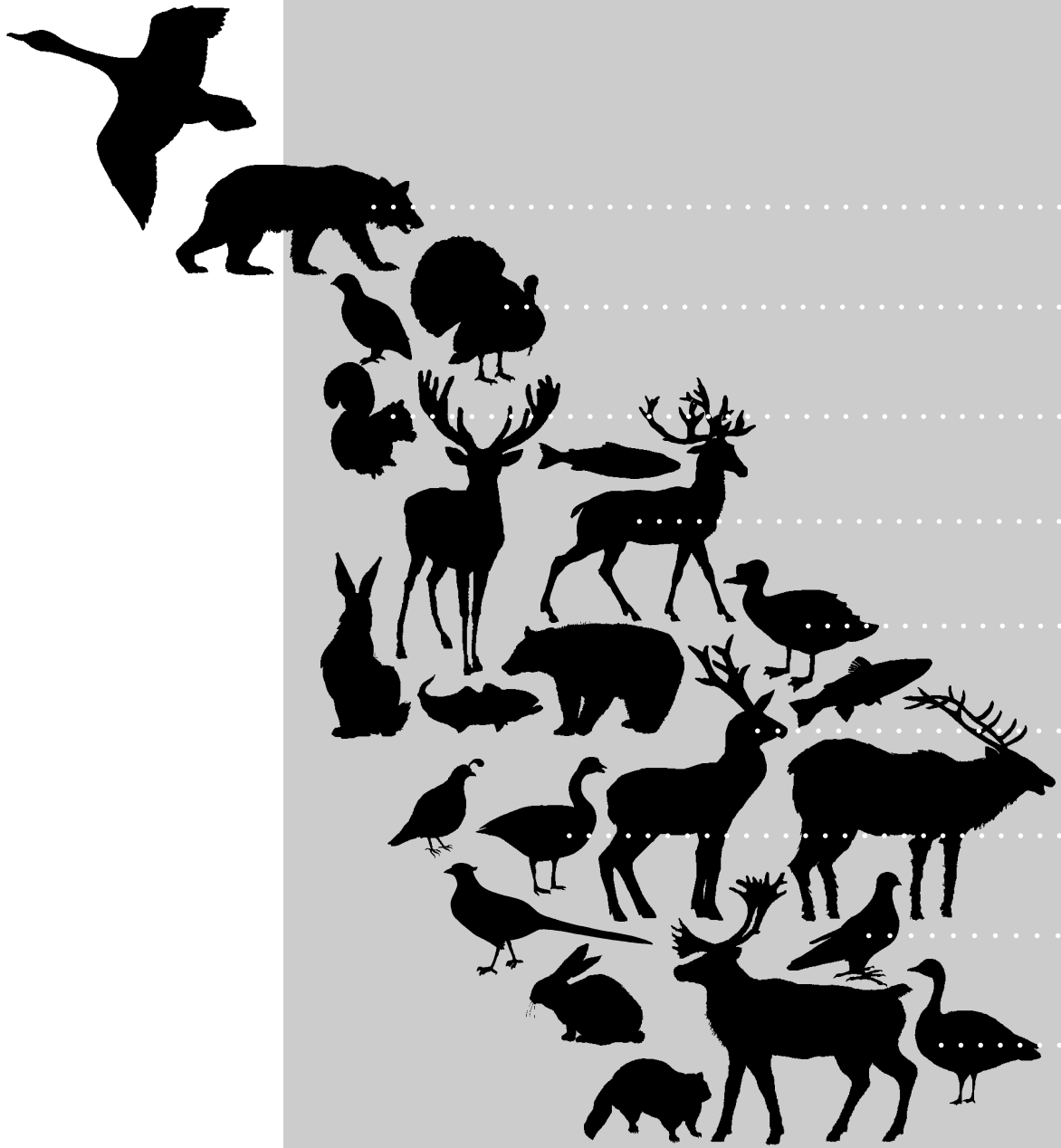


Proper Processing of

WILD GAME AND FISH



PENNSSTATE



COLLEGE OF AGRICULTURAL SCIENCES
AGRICULTURAL RESEARCH AND
COOPERATIVE EXTENSION

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INTRODUCTION

Hunting of wild game and fishing are sports that have a tremendous impact on Pennsylvania's economy. According to the Pennsylvania Game Commission, 2.5 million hunting licenses and nearly 1 million fishing licenses were issued in the state in 1998, the most in the United States. Many hunters and anglers enjoy these activities not only for sport, but also for food. The meat from hunted animals, birds, or fish is consumed, processed, or preserved for immediate or later consumption.

Those who handle animals, fish, and birds in the field are sometimes unaware of the potential risks involved in contaminating the meat or fish with foodborne pathogens while dressing, handling, and transporting it. As with any perishable meat, poultry, or fish, raw or undercooked game meat can contain harmful bacteria such as *Salmonella* and *Escherichia coli* O157:H7. These bacteria live in the intestinal tracts of game, livestock, poultry, and other domestic warm-blooded animals, and cause illness in humans when eaten. Contamination of game or fish is usually related to the manner in which the animal, bird, or fish was wounded, dressed, handled, or processed. Improper temperature control, preservation practices (canning, dehydration), cooking, and handling also may lead to bacterial outgrowth and foodborne outbreaks in these meats. Therefore, proper handling of game meat or fish from the field or stream to the table is extremely important. This publication contains guidelines and hints to help you make sure the food you are consuming is handled and prepared safely.

THE IMPORTANCE OF TEMPERATURE CONTROL

Bacteria exist everywhere in nature—in the soil, air, water, and the foods we eat. When they have nutrients (food), moisture, time, and favorable temperatures, they grow, rapidly increasing in numbers to the point where some can cause illness. Therefore, understanding the important role temperature plays in keeping food safe is critical to prevent foodborne illness.

Bacteria grow most rapidly in the range of temperatures between 40°F and 140°F, doubling in number in as little as 20 minutes. This range of temperatures is often called the temperature danger zone.

Temperatures below 40°F will slow the growth of the bacteria but will not kill them. This observation explains why perishable foods such as meat and poultry will gradually spoil in the refrigerator. Spoilage bacteria will make themselves known in a variety of ways. The meats may develop an uncharacteristic odor or color and/or may become sticky or slimy. Molds may also grow and become visible. Bacteria capable of causing foodborne illness either don't grow or grow very slowly at refrigerator temperatures. Always use a refrigerator/freezer thermometer to verify that the temperature of the unit is below 40°F.

Properly handled game meat, birds, or fish stored in a freezer at 0°F will always be safe. Freezing slows the movement of molecules, causing bacteria to enter a dormant stage. Once thawed, however, these bacteria can again become active and multiply to levels that may lead to foodborne illness. Because bacteria on these foods will grow at about the same rate as they would on fresh food, thawed foods should be handled in the same way as any other perishable food.

Always cook raw game meat, birds, and fish to a safe internal temperature. Temperatures (160 to 212°F) reached in baking, roasting, frying, and boiling will destroy bacteria that

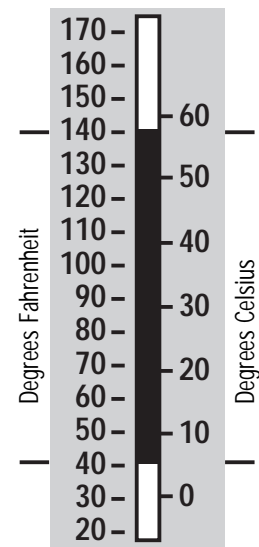
can cause foodborne illness. When roasting meat and poultry, use an oven temperature no lower than 325°F. Cook ground meats to an internal temperature of 160°F. Steaks and roasts cooked to an internal temperature of 145°F are medium rare, 160°F are medium, and 170°F are well done. For doneness, cook game bird breast meat to an internal temperature of 170°F, and to 180°F for whole birds. Use a meat thermometer to assure that game meats have reached a safe internal temperature.

If raw game meat, birds, and fish have been processed and handled safely, using the above temperature guidelines will make them safe to eat. If raw meat has been mishandled (for example, left in the temperature danger zone too long), bacteria may grow and produce toxins that can cause foodborne illness. Cooking does not destroy those toxins that are heat resistant. Therefore, even though it has been cooked properly, meat and poultry mishandled in the raw state may not be safe to eat.

Safe food-handling practices are a good defense against foodborne illness. Because we know how different temperatures affect the growth of bacteria in our food, we can protect ourselves and our families from foodborne illnesses by properly handling, cooking, and storing game meat, birds, or fish at safe temperatures.

The Temperature Danger Zone

(41–140°F (5–60°C))



Aging

Aging of meat (also known as seasoning, ripening, or conditioning) is the practice of holding carcasses or cuts under low controlled temperature and humidity for several days to enhance flavor, tenderize, and complete curing reactions. Game meat typically is aged to enhance flavor and the tenderization process, which occurs when enzymes break down or degrade complex proteins in the muscle over time. See graph below.

Meat from game animals is generally less tender than that of domestic animals because of the exercise wild animals exert in foraging for food and the low-energy diet they consume. The degree of tenderness is related to the age of the animal. The most tender meat comes from young, healthy, alert animals. The condition of the animal immediately before harvest also affects the quality of the meat. For example, if an animal has run a long distance before being killed, its meat may be darker in color (brown to purplish-black), sticky, or gummy in texture. The pH of the meat is also higher in these animals because the energy stores in the muscle are depleted, whereas the pH of meat of rested animals is 5.6 to 5.8. The increase in pH reduces the overall meat quality and increases the potential for bacterial growth.

Meat that is to be ground, cured, or made into sausage or bologna does

not need to be aged, since further processing tenderizes the meat. Aging is not recommended for a carcass with little or no fat covering, as the carcass may dry out during the aging process. If you choose to cook your game by braising, roasting, or stewing, then aging is not necessary, since moist heat cooking also tenderizes the meat.

If you will be aging a carcass at home or a camp, leave the hide on to protect against excessive dehydration, discoloration, and contamination from dirt, insects, leaves, bacteria, mold, etc. State laws require that the hide be removed before processing at commercial processors. If you age at home, remember to do so in clean, cool, well-ventilated areas free from gas, oil, or paint odors, as the meat may absorb them.

Aging for 5–7 days should improve tenderness without undue spoilage. It is extremely important, however, to age game carcasses or meat under refrigerated conditions (at a temperature below 40°F). Although the action of the tenderization enzymes is much faster at warmer temperatures (greater than 40°F), spoilage occurs more quickly and bacteria of public health concern (*Salmonella*, *E. coli* O157:H7) also grow much faster. Aging at warmer temperatures can present both meat quality defects and health hazards. “Off” odors associated with aged carcasses generally are

indicative of microbial growth. Under these circumstances, it is advised that the meat be discarded. Even if cooked, the meat will be objectionable and may present health hazards.

Aging birds is a matter of personal preference. If you decide to age, hang birds by the feet in a cool (<40°F), dry, airy place for no more than 2–3 days. You can dust feathers with charcoal and/or cover with cheesecloth to protect from insects.

Cutting/Processing

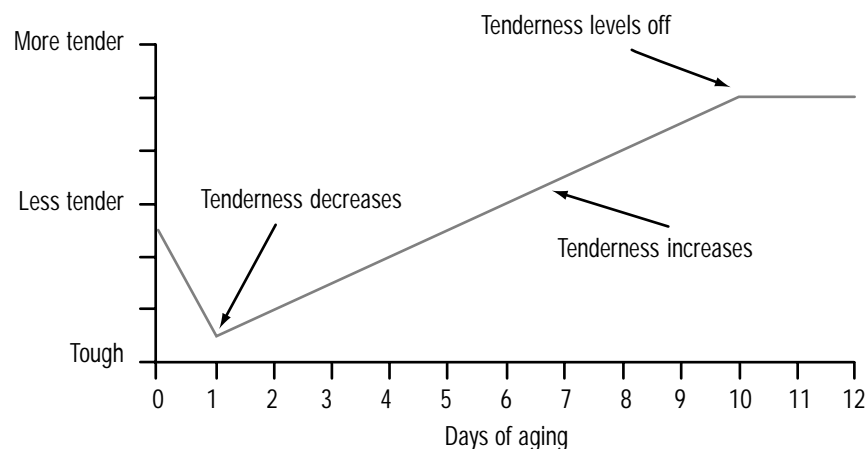
If you intend to use a meat processor, you should make arrangements with a licensed, reputable establishment ahead of time to ensure your carcass will be handled, processed, and stored properly. It is also your responsibility to dress and remove the hide of the carcass before entering the processing or refrigerated areas of the licensed establishment. Processors must follow several regulations:

- Any game carcasses stored in licensed establishments must be contained and handled such that there is complete separation from domestic meat, poultry, and meat products.
- The licensed establishment must provide the USDA a written list of days and times when game carcasses are processed.
- Any equipment used to process game carcasses or meat must be thoroughly cleaned and sanitized before it can be used for processing domestic meat, poultry, and meat products.

Most meat processors will do a good job of cutting and wrapping your meat for the freezer. It’s a good idea to let the processor know what cuts you want, the number of steaks, etc. Some processors also will make boneless cuts. Although they are more expensive, you’ll end up with higher quality cuts that are easier to store and serve.

If you cut the carcass yourself, make sure you have a clean, roomy, well-ventilated place to work, as well

Relationship between meat tenderness and aging.



as a clean sharp knife and/or saw. Be sure to separate entire muscles, keep the knife close to the bone, and cut across the grain when making roasts and steaks. Boneless cuts will use up less space in a freezer and are easier to wrap and carve.

Specific cuts and areas for cutting large game animals are illustrated below:

The cutting method for large game carcasses (Field, 1983) is as follows:

A to B. Remove the neck and shoulder. You may want to bone out the muscle for ground meat.

C to D. Separate the shoulder from the rib between the 5th and 6th rib (counting from front of carcass).

E to D. The brisket and foreshank are removed just above the elbow joint. Arm and blade roasts may be cut and trimmed. Portions of the shoulder not suitable for roasts and foreshank may be boned for ground meat.

F to G. Cut the leg from the loin, leaving one vertebra on the leg. Sirloin steaks and bone-in leg roasts are made from these cuts. The hind shank and trimmings may be boned and used for ground meat.

H to I. Separate the rib and shortplate from the flank and loin by cutting between the 12th and 13th ribs.

J to K. The rib is separated from the breast by a 1/2" ventral cut to the blade bone on a line parallel to the

back. The flank and breast may be boned for ground meat.

K to L. The flank is removed from the short loin by cutting next to the tenderloin. The rib and loin may be cut into steaks.

Once the cuts are made, you can further process the muscles to steaks, roasts, sausage, bologna, etc.

Curing

Curing is defined as adding salt, salt brine, nitrites, and sometimes sugar, spices, and other ingredients to a meat, poultry, or fish product. Game meats, birds, or fish are cured for three main reasons: preservation, flavor, and color. Only properly butchered and thoroughly cooled meats should be cured.

To preserve meat and poultry, you must inactivate and destroy the undesirable microorganisms on the meat surfaces that cause spoilage and foodborne illnesses. Many techniques help in this process, including smoking, cooking, drying, chilling, and adding cure ingredients. One of the most effective is introducing salt into the meat. The salt curing process requires careful temperature control. The temperature must be warm enough to allow the salt to penetrate the meat, but cold enough (less than 41°F) to prevent decomposition. The resistance of different types of bacteria to salt varies widely. The growth of some bacteria (e.g., *Salmonella*) is inhibited by salt con-

centrations as low as 3%, whereas other types (e.g., *Staphylococcus*) are able to survive in much higher concentrations. Fortunately, low salt concentrations inhibit the growth of many of the undesirable organisms normally found in cured meat and poultry products.

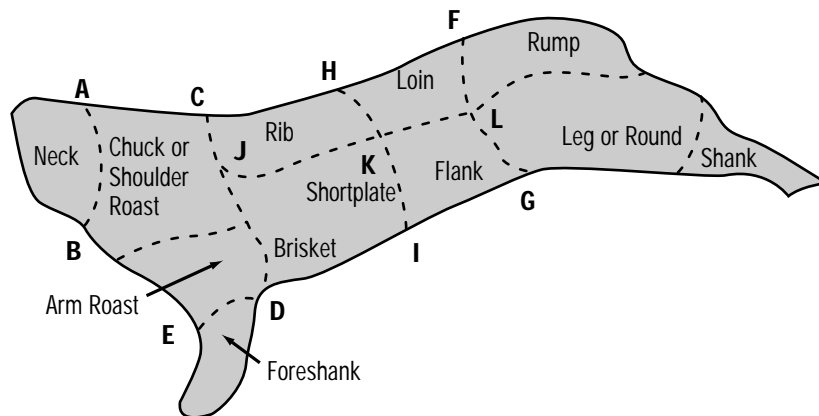
Nitrite, another compound associated with curing, is a highly reactive chemical that interacts with several of the components in meat, including pigments, protein, and fat. Nitrite also provides an important antimicrobial effect, preventing the outgrowth of *Clostridium botulinum* and the formation of its deadly toxin. To date, no other single chemical additive can perform all the functions of nitrite in cured meat.

The flavor of cured meats is thought to be a composite of the flavors of the curing agents and those developed by bacterial and enzymatic action. Sugar is added to many cured products; however, it is a minor part of the composite flavor. It serves mostly to reduce the harshness of the tremendous amount of salt in cured meat and poultry. Sugar also plays an important role as food for the flavor-producing bacteria of meat during long curing processes. Another probable cause of the characteristic flavor of cured meat, poultry, and fish products is the effectiveness of nitrite in retarding lipid oxidation and the development of "off" flavors.

Smoking also gives the product a characteristic flavor, which can be varied slightly with cure and types of smoke. In addition to smoke generated from hardwoods or liquid smoke, a smoke flavoring solution can be sprayed onto meat food products during the cooking process.

Developing and maintaining a stable red color is very important in cured and smoked meat operations. Sodium or potassium nitrate or nitrite, the cure agent used to process cured meats, is responsible for the development of this color. Nitrate is used sometimes as a source of nitrite. The further reduction of nitrite to nitric oxide, which reacts with myoglobin (muscle pigment) to produce

Location of various cuts on a carcass.



the cured color, is affected by several environmental conditions such as temperature, moisture content, salt content, and pH. The time required for this color to develop may be shortened with the use of cure accelerators such as ascorbic acid or a derivative, erythorbic acid or a derivative, sodium ascorbate, and sodium erythorbate. Cure accelerators speed up the chemical conversion of nitrous acid to nitric oxide. They also serve as oxygen scavengers, which prevent the fading of the cured meat color in the presence of sunlight and oxygen.

Curing Methods for Game

There are several general methods of curing, with a number of modifications for each method. These methods include pickle curing, dry curing, dry salt curing, or application of curing solutions by osmosis, stitch pump, spray pump, artery pump, and machine pump.

Pickle Curing

A typical pickle curing solution could include water and salt (called a "plain" or "salt" pickle); water, salt, nitrate, and/or nitrite; or water, salt, nitrate, and/or nitrite to which sugar has been added (a "sweet" pickle). Other ingredients could be added to enhance flavor. A basic brine solution generally consists of 1 lb brown sugar, 2 lbs uniodized salt, and 3 gallons of water. Use a noncorrosive container to hold the brine and meat during the curing process. Wood, crockery, stainless steel, or plastic containers work well. Place the meat in the container and pour the brine over it until it is covered. If the meat floats, you may have to place a weight on it to keep it submerged. Turn the meat in the brine periodically to cover all surfaces.

Dry Curing

Dry curing involves the rubbing and packing of meat in salt and other compounds for considerable periods of time. Dry curing materials might include salt alone; salt, nitrate, and/or nitrite; or salt, nitrate, and/or nitrite with sugar. One example of a dry cure is dry sugar cure:

Dry Sugar Curing

A full concentration of the following ingredients (the "8-3-2-1 formula") is applied directly to the meat surface:

- 8 pounds table or curing salt
- 3 pounds cane sugar
- 2 ounces nitrate (saltpeter)
- 1 ounce sodium or potassium nitrite

Use 1 ounce of 8-3-2-1 formula for each pound of meat. Place rubbed meats in boxes under refrigerated (<40°F) conditions. Cure 7 days per inch of meat thickness.

Dry Salt Curing

Another modification of the dry curing method, commonly referred to as dry salt curing, involves salt only or salt plus nitrate. Just before being covered with the dry mix, the meat may be momentarily moistened to facilitate penetration of the salt into the muscle.

Injecting or Pumping

The purpose of injecting or pumping is to distribute pickle ingredients throughout the interior of the meat to cure it from the inside out as well as from the outside in. This protects the meat against spoilage and provides a more even curing. Once the brine solution is applied by any of the methods described below, curing should take place in a refrigerated or cool room at temperatures less than 35°F. Rearrange the meat at least once during the curing process to ensure even distribution of the cure into the product. Do not recycle the brine because of the possibility of bacterial growth over time.

Five general methods are used to apply curing solutions to meat and poultry cuts:

1. Osmosis involves covering the meat cuts with dry cure or completely submerging them in a curing solution for an extended period of time. Using this method, the brine soaks the meat approximately 1/2 inch per 24 hours. Thus, the cure does not penetrate deeply into the meat with this method. For pieces of game meat or birds more than 2 inches thick,

pumping with brine is advised (see below). Cure 1/4- to 1/2-inch-thick slices or slabs for at least 24 hours.

2. The stitch method involves injecting curing solution deep into the muscles with a single orifice needle. With this method, you can quickly get deep penetration of the solution into the product. Start by scrubbing the pump in warm soap water and rinsing it. Then, to keep the pump sanitary while pumping meat, do not touch the needle with your hands or lay it down. When not in use, the pump needle should be placed end-down in the container that holds the pickle. To use it, draw the pump full of pickle and insert the needle all the way into the meat. Push with slow, even pressure. As pickle is forced into the meat, draw the pump toward you to distribute the pickle as evenly as possible. Always fill the pump full of pickle to prevent air pockets. The meat will bulge a little, and a small amount of pickle will run out of it when the pump is withdrawn. To stop this, pinch the needle holes together with your thumb and forefinger for a few seconds. Use three or four pumpfuls of pickle for legs and shoulders that weigh 10 to 15 pounds, and five or six pumpfuls for those that weigh 15 to 25 pounds.

3. Spray pumping is a variation of the stitch method that uses a needle with many orifices to allow for more uniform distribution of the pickle throughout the product.

4. Artery pumping is the introduction of the curing solution into the natural circulatory system of the muscle. Force a pickle solution into the femoral artery by means of a small needle attached to a hose and pump that exerts 40-50 pounds of pressure. Artery-pumped meats can be rubbed with a dry cure mix or placed in a pickle solution for 5-7 days to complete the curing process.

5. Machine pumping uses a machine with many needles for injecting product with curing solutions. This method is considered efficient and economical and is used primarily for curing large volumes of meat.

Curing ingredients such as

Morton's Quick Cure can be found in many rural grocery stores or ordered through your local supermarket. Most outdoor catalogs also carry seasoning and curing products, or you can purchase these ingredients through your local butcher shop.

After the meat, poultry, or fish product is cured, soak it in cold (<40°F) water for 30 minutes to 2 hours. This process is known as clearing. It removes excess salt from the surface and equalizes the salt content in the meat. The thicker the meat, the longer the clearing time should be. After clearing, thoroughly drain the cured product. At this point, the cured product is usually cooked, either with or without smoke.

Smoking

Smoking is cooking food indirectly in the presence of a fire. It can be done in a covered grill if a pan of water is placed beneath the meat on the grill; meats also can be smoked in a "smoker," an outdoor cooker especially designed for smoking foods. Smoking is much slower than grilling, so less tender meats benefit from this method, and a natural smoke flavor permeates the meat.

Depending on the method, some products may be cooked and smoked simultaneously, smoked and dried without cooking, or cooked without smoking. Smoke may be produced by burning wood chips or using an approved liquid smoke preparation. Liquid smoke preparations also may be substituted for smoke flavor by adding them directly onto the product in lieu of using a smokehouse or another type of smoking vessel.

It is important to use a meat thermometer to ensure the food has reached a safe internal temperature.

Smoking Large Game

Smoking adds flavor to large cuts of meat and keeps them tender. It can require up to 8 hours, depending on the meat's size and the outdoor air temperature. Use high-quality charcoal to build a hot fire. Pile about 50 briquettes in the center, and when they are covered with gray ash, push

them into two piles. Center a pan of water between the piles.

Place the meat on the grill over the water pan, close the lid, and keep the grill vents open. Add about 10 briquettes every hour to maintain the temperature in the smoker at 225 to 300°F for safety. Smoke until the internal temperature of the meat reaches a minimum of 165°F. Use a meat thermometer to check the temperature, measuring in the thickest part of the meat.

Wood chips such as mesquite can be used for additional flavor. Using dry chips at the start creates a fast smoke; wet them later for sustained heat. Hardwoods such as hickory, maple, chokecherry, oak, or apple are best for smoking. Never use a soft wood such as pine, because the resin tars will produce "off" flavors. Be sure to keep water in the pan to ensure 80–90% humidity, which will prevent weight loss and drying of the meat.

Smoking Fish

Note: the following information is recommended for salmon, rockfish, and flatfish (sole, cod, flounder). Safe processing times for other smoked fish have not been developed.

Whether caught or purchased, fish can be smoked successfully at home. Fish smoked without proper salting and cooking, though, can cause food poisoning. The bacteria that cause botulism food poisoning could start to grow after 2 to 3 weeks in refrigeration. For long-term storage, smoked fish must be frozen or canned. Canning is preferred by many who smoke fish at home, and the fish must be processed in a pressure canner to destroy *Clostridium botulinum* spores. Unfortunately, the length of processing time needed to guarantee safety can affect the quality of home-canned smoked fish. Canning tends to dry the flesh, darken the color, and intensify the smoked flavor; reducing the processing time to lessen these undesirable quality changes is unsafe. Instead, the smoking procedure must be modified.

For best quality, fish that will be

canned should be smoked for a shorter time than ready-to-eat products. Lightly smoked fish must be promptly canned to assure that it will be safe and top quality. It should not be eaten before it is canned, as some bacteria survive the short smoking process and are destroyed only during canning. If you plan to can your fish, the following smoking procedure will give the best results.

Preparing Fish for Smoking

Different species of fish require different preparation techniques. Salmon usually are prepared by removing the backbone and splitting them. Bones usually are not removed. Rockfish and flatfish such as sole, cod, and flounder should be filleted.

You'll need about 2/3 pound of smoked fish for each 1-pint canning jar. About 1 1/2 to 3 pounds of whole fish will yield this amount of smoked fish, depending on the amount of waste removed such as the head, tail, fins and entrails. Be sure to use good quality, firm fish. Smoking and canning won't improve poor quality! Keep fish refrigerated or on ice before smoking.

Clean all fish thoroughly to remove blood, slime, and bacteria. Keep fish cold at all times, but do not refreeze. Remove scales and skin, if desired. Cut prepared fish into pieces that will fit vertically into pint canning jars, about 1 inch shorter than the jar height. Salt will be more uniformly absorbed if pieces are of a similar size.

Salting

Soaking fish in a strong salt solution (brine) before smoking will give a good surface texture and retard surface spoilage. For each 2 to 3 pounds of prepared fish, dissolve 1 cup salt in 7 cups water. Soak thin pieces of fish (1/2 inch at the thickest point) for about 5 to 10 minutes. Larger, thicker pieces of fish (over 1/2 inch thick) will need 30 to 45 minutes of soaking.

Note: If you want less salt in the finished product, reduce the brining time and smoke for no longer than 1 hour. Be sure to can lower-salt fish

immediately after smoking to ensure safety.

Smoking for Canning

Because smoke alone is not an effective preservative under most conditions, small factory-made electric or charcoal smokers are suitable only for smoking fish that also will be canned. Lightly smoked fish for canning doesn't have to reach the internal temperature required for ready-to-eat products, which is 160°F for at least 30 minutes.

Smoke the amount of fish that you plan to can that same day. Smoke fish for up to 2 hours, depending on the level of smoke flavor desired. Since lightly smoked fish isn't safe to eat, don't taste it to see if it's done. The best way to judge doneness is to measure weight loss. Weight is lost as moisture evaporates during smoking.

A 10% weight loss yields a moist, good-quality product after canning. The moisture loss in most ready-to-eat smoked fish is generally 20 to 30 percent. Lightly smoked oily fish such as black cod will seem very moist because of their higher fat content. You can measure weight loss easily with a kitchen scale. Calculate percentage loss by comparing the difference in the weight of one piece of raw fish before and after smoking. Do the following:

1. Weigh a piece of fish before smoking.
2. Weigh the same piece of fish after smoking.
3. Subtract the ending weight (B) from the beginning weight (A) to calculate the weight lost (C).
4. Divide the weight lost (C) by the beginning weight (A).
5. Multiply the result (D) by 100 to calculate the percent of weight loss (E).

For example:

$$\begin{array}{r} 8 \text{ ounces beginning weight (A)} \\ -7 \text{ ounces ending weight (B)} \\ \hline 1 \text{ ounce weight lost (C)} \end{array}$$
$$1 \text{ ounce (C)} \div 8 \text{ ounces (A)} = .125 \text{ (D)}$$
$$.125 \text{ (D)} \times 100 = 12.5 \text{ percent (E)}$$

This 12.5 percent weight loss would yield a fairly moist piece of smoked fish after canning. A 20 to 30 percent weight loss would be too dry after canning.

Note: If your smoked fish cannot be processed immediately, refrigerate it for processing later that day. If canning will be delayed for more than 1 day, freeze the fish. Frozen smoked fish must be thawed to refrigerator temperature before canning. Thaw fish in the refrigerator, not on the counter.

Smoking Game Birds

Smoking can add new flavor, convenience, and increased shelf life to your game meat. Game birds can be processed in a salt brine, in which the salt has been smoked or to which liquid smoke has been added, and cooked in a home oven without a special smokehouse. Using another method, the meat is cured in a sugar and salt brine and then smoked using hardwoods. While more cumbersome, the smoke flavor penetrates the meat, resulting in a better flavor.

Heat the carcass at 140°F for 30 minutes, then turn on the smoke, increase smokehouse humidity by placing pans of water over the heat source, and heat at 150°F for one hour. Turn off the smoke and heat at 170°F for 2 hours followed by 185 to 200°F smokehouse air temperature until the internal temperature reaches 165°F, as measured by a meat thermometer.

Smoking will give the game birds a light brown color and smoky aroma. After smoking, the meat must be refrigerated at temperatures less than 40°F. Smoked birds may keep for up to 3–4 weeks in a refrigerator. If the product will not be consumed immediately, freeze for up to 6 months. Because of the rancidity and stale, "off" flavors associated with poultry fat, it is not advised to store game birds much longer than 6 months.

To serve your smoked product, reheat in a conventional oven from 275–325°F for 15–20 minutes per pound of product. Cover the meat

with foil to retain the moisture and eliminate the need for basting.

Canning

Only good-quality, properly cleaned and cooled game or fish should be canned. To ensure safety of canned meats or fish, all jars or cans must be processed in the pressure canner at a sufficiently high temperature for a long enough time to kill all bacteria that cause spoilage or food poisoning. Large game animals are canned like beef, and small game animals and birds like poultry. Either type of meat can be raw packed or hot packed.

Before starting any canning projects, it is advisable to a) have your local extension office check and calibrate your dial gauge; b) use only quality canning equipment: standard glass mason-type jars and a two-piece flat lid and screw band; and c) follow the manufacturer's directions for safe operation of the canner. For detailed canning instructions, consult the 1994 USDA publication *Complete Guide to Home Canning: Guide 5, Preparing and Canning Poultry, Red Meats, and Seafoods*, available at your local extension office.

Canning Small Game Animals and Birds

Choose freshly killed and dressed healthy animals or birds. Soak dressed meat for 1 hour in water containing 1 tablespoon of salt per quart, then rinse. Remove excess fat. Cut meat into suitable sizes for canning. Can with or without bone.

For hot pack, boil, steam, or bake meat until about two-thirds done. Add 1 teaspoon salt per quart, if desired. Fill jars with pieces and hot broth, leaving 1 1/4 inch of headspace.

For raw pack, add 1 teaspoon salt per quart, if desired. Fill jars loosely with raw meat pieces, leaving 1 1/4 inch of headspace. Do not add liquid.

Follow the recommendations in the tables below for additional information about canning meat safely.

Canning Large Game Animals (Strips, Cubes, or Chunks)

Choose high-quality chilled meat. Remove excess fat. Soak strong-flavored wild meats for 1 hour in brine water containing 1 tablespoon of salt per quart. Rinse. Remove large bones.

For hot pack, precook meat until rare by roasting, stewing, or browning in a small amount of fat. Add 1 teaspoon of salt per quart, if desired. Fill jars with pieces and add boiling broth, meat drippings, water, or tomato juice, leaving 1 inch of headspace.

For raw pack, add 1 teaspoon of salt per quart, if desired. Fill jars with raw meat pieces, leaving 1 inch of headspace. Do not add liquid.

Adjust lids and process following the recommendations in the tables below, according to the canning method used.

Canning Ground or Chopped Meat

Pressure and adequate time are necessary to produce a safe, canned meat product. Choose fresh, chilled meat. With venison, add one part high-quality pork fat to three or four parts venison before grinding. Use freshly made sausage, seasoned with salt and

cayenne pepper (sage may cause a bitter “off” flavor). Shape chopped meat into patties or balls or cut case sausage into 3- to 4-inch links. Cook until lightly browned. Ground meat may be sautéed without shaping. Remove excess fat. Fill jars with pieces. Add boiling meat broth, tomato juice or water, leaving 1 inch of headspace. Add one teaspoon of salt per quart to the jars, if desired.

Adjust lids and process following the recommendations in the tables below, according to the canning method used.

Table 1. Recommended Process Time for Canning Strips, Cubes, or Chunks of Meat in a Dial-Gauge Pressure Canner

Style of Pack	Jar Size	Time (min)	Canner Pressure (PSI) at altitudes of:			
			0–2,000 ft	2,001–4,000 ft	4,001–6,000 ft	6,001–8,000 ft
Hot or Raw	Pints	75	11 lbs	12 lbs	13 lbs	14 lbs
	Quarts	90	11	12	13	14

Information obtained from USDA Extension Service

Table 2. Recommended Process Time for Canning Strips, Cubes, or Chunks of Meat in a Weighted-Gauge Pressure Canner

Style of Pack	Jar Size	Time (min)	Canner Pressure (PSI) at altitudes of:	
			0–1,000 ft	Above 1,000 ft
Hot or Raw	Pints	75	10 lbs	15 lbs
	Quarts	90	10	15

Information obtained from USDA Extension Service

Table 3. Recommended Process Time for Canning Ground or Chopped Meat in a Dial-Gauge Pressure Canner

Style of Pack	Jar Size	Time (min)	Canner Pressure (PSI) at altitudes of:			
			0–2,000 ft	2,001–4,000 ft	4,001–6,000 ft	6,001–8,000 ft
Hot	Pints	75	11 lbs	12 lbs	13 lbs	14 lbs
	Quarts	90	11	12	13	14

Information obtained from USDA Extension Service

Table 4. Recommended Process Time for Canning Ground or Chopped Meat in a Weighted-Gauge Pressure Canner

Style of Pack	Jar Size	Time (min)	Canner Pressure (PSI) at altitudes of:	
			0–1,000 ft	Above 1,000 ft
Hot	Pints	75	10 lbs	15 lbs
	Quarts	90	10	15

Information obtained from USDA Extension Service

Canning Fresh Fish

Although freezing is the easiest way to preserve fish, canning does offer some advantages. Canning heat inactivates enzymes that degrade muscle or flesh; precooked canned foods are ready to eat; and canning avoids the problem of freezer burn. The only safe way to process fish is in a pressure canner. Follow recommended canning procedures carefully, always using pint jars, rather than quarts. Fish may be canned with its bones, which add to the flavor and nutritive value of the product. To safely can fish that has been frozen, thaw it first in a refrigerator and can promptly.

Eviscerate fish within 2 hours after they are caught. Keep cleaned fish on ice until ready to can. Remove head, tail, fins, and scales. Wash and

remove all blood. Split fish lengthwise, if desired. Cut cleaned fish into 3 1/2-inch lengths. Fill pint jars with the skin side of the fish next to the glass, leaving 1 inch of headspace. Add one teaspoon of salt per pint, if desired. Do not add liquid. Adjust lids and process according to the canning timetables for fish, below.

Note: Glasslike crystals of magnesium ammonium phosphate sometimes form in canned salmon. There is no way for the home canner to prevent these crystals from forming, but they usually dissolve when heated and are safe to eat.

Canning Smoked Fish

Note: The USDA recommends that only lightly smoked salmon, rockfish, and flatfish such as sole, cod, and

flounder be canned. Safe canning recipes for other smoked fish have not been determined; therefore, these fish should be frozen.

Use a 16- to 22-quart pressure canner. Do not use quart jars or tin cans. Thaw frozen smoked fish in the refrigerator until no ice crystals are present. Cut fish into proper sizes to fit into pint canning jars, leaving 1 inch of headspace. Do not add liquid. Process according to the canning timetables for smoked fish, below. Follow the manufacturer's instructions for use of a home canner; contact your local extension office for assistance; or refer to the 1994 USDA publication *Complete Guide to Home Canning: Guide 5, Preparing and Canning Poultry, Red Meats, and Seafood*.

Table 5. Recommended Process Time for Canning Fish in a Dial-Gauge Pressure Canner

Style of Pack	Jar Size	Time (min)	Canner Pressure (PSI) at altitudes of:			
			0–2,000 ft	2,001–4,000 ft	4,001–6,000 ft	6,001–8,000 ft
Raw	Pints	100	11 lbs	12 lbs	13 lbs	14 lbs

Information obtained from USDA Extension Service

Table 6. Recommended Process Time for Canning Fish in a Weighted-Gauge Pressure Canner

Style of Pack	Jar Size	Time (min)	Canner Pressure (PSI) at altitudes of:	
			0–1,000 ft	Above 1,000 ft
Raw	Pints	100	10 lbs	15 lbs

Information obtained from USDA Extension Service

Table 7. Recommended Process Time for Canning Smoked Fish in a Dial-Gauge Pressure Canner

Jar Size	Time (min)	Canner Pressure (PSI) at altitudes of:			
		0–2,000 ft	2,001–4,000 ft	4,001–6,000 ft	6,001–8,000 ft
Pints	110	11 lbs	12 lbs	13 lbs	14 lbs

Information obtained from USDA Extension Service

Table 8. Recommended Process Time for Canning Smoked Fish in a Weighted-Gauge Pressure Canner

Jar Size	Time (min)	Canner Pressure (PSI) at altitudes of:	
		0–1,000 ft	Above 1,000 ft
Pints	110	11 lbs	15 lbs

Information obtained from USDA Extension Service

Canning Rabbit

Choose freshly killed and dressed, healthy animals. Dressed rabbits should be chilled for 6 to 12 hours before canning, soaked for 1 hour in water containing 1 tablespoon of salt per quart, and then rinsed. Remove excess fat. Cut the rabbit into suitable sizes for canning. Can with or without bones.

For hot pack, boil, steam, or bake meat until about two-thirds done. Add 1 teaspoon salt per quart to the jar, if desired. Fill jars with pieces and hot broth, leaving 1 1/4 inch of headspace. For raw pack, add 1 teaspoon salt per quart, if desired. Fill jars loosely with raw meat pieces, leaving 1 1/4 inch of headspace. Do not add liquid.

Adjust lids and process following the recommendations in the tables below, according to the canning method used.

Jerky

Drying is the world's oldest and most common method of food preservation. Canning technology is less than 200 years old, and freezing became practical only during this century when electricity became widely available. Drying technology is both simple and readily available to most of the world's cultures. Jerky is a food known at least since ancient Egypt. Humans made jerky from the meat of animals that were too big to eat all at once such as bear, buffalo, or whales. North American Indians mixed ground dried meat with dried fruit or suet to make "pemmican." "Biltong" is dried meat or game eaten in many African countries. Our word "jerky" came from the Spanish word "charque."

Removing moisture from food prevents enzymes from contacting or reacting with it. Whether these enzymes are bacterial, fungal, or naturally occurring, preventing their ac-

tion preserves the food. Recent illnesses caused by *Salmonella* and *E. coli* O157:H7 in homemade jerky have raised questions about the safety of traditional drying methods for making beef and venison jerky. If improperly cooked, homemade jerky may contain bacteria that can result in severe, life-threatening illness and possibly death.

In 1995, a *Salmonella* outbreak caused by jerky affected 93 people in New Mexico. Although the product had been dried at 140°F for 3 hours and held at 115°F for 19 hours, the jerky (beef) had not been heated to 160°F, allowing the bacterium to survive. Another jerky outbreak occurred in Oregon in 1995, affecting 11 people with *E. coli* O157:H7. The jerky from this outbreak had been dried to 124 to 135°F for 12–18 hours, but not to 160°F. These outbreaks have raised concern about drying methods used to make jerky at home.

Table 9. Recommended Process Time for Rabbit in a Dial-Gauge Pressure Canner

Style of Pack	Jar Size	Time (min)	Canner Pressure (PSI) at altitudes of:			
			0–2,000 ft	2,001–4,000 ft	4,001–6,000 ft	6,001–8,000 ft
Without Bones:						
Hot or Raw	Pints	75	11 lbs	12 lbs	13 lbs	14 lbs
	Quarts	90	11	12	13	14
With Bones:						
Hot or Raw	Pints	65	11 lbs	12 lbs	13 lbs	14 lbs
	Quarts	75	11	12	13	14

Information obtained from USDA Extension Service

Table 10. Recommended Process Time for Rabbit in a Weighted-Gauge Pressure Canner

Style of Pack	Jar Size	Time (min)	Canner Pressure (PSI) at Altitudes of:	
			0–1,000 ft	Above 1,000 ft
Without Bones:				
Hot or Raw	Pints	75	10 lbs	15 lbs
	Quarts	90	10	15
With Bones:				
Hot or Raw	Pints	65	10 lbs	15 lbs
	Quarts	75	10	15

Information obtained from USDA Extension Service

The USDA's current recommendation for making jerky safely is to heat meat to 160°F before the dehydrating process. This step assures that any bacteria present will be destroyed by wet heat. But most dehydrator instructions do not include this step, and a dehydrator may not reach temperatures high enough to heat meat to 160°F. **Thus, the meat must be cooked first by baking or simmering before being placed in the dehydrator. Using the dehydrator alone will inactivate microorganisms but not kill them. The right conditions of heat and moisture may cause the microorganisms to become active without the consumer being aware of a potentially dangerous situation.** After heating the meat to 160°F, maintain a constant dehydrator temperature of 130 to 140°F during the drying process. This is important because the process must be fast enough to dry food before it spoils, and it must remove enough water to prevent microorganisms from growing.

The following are additional recommendations for making jerky at home:

- Always wash hands thoroughly with soap and water before and after working with meat products.
- Use clean equipment and utensils.
- Keep meat refrigerated at 40°F or slightly below; use or freeze ground beef and poultry within 2 days; whole red meats, within 3 to 5 days.
- Defrost frozen meat in the refrigerator, not on the kitchen counter.
- Marinate meat in the refrigerator. Don't save marinade for re-use. Marinades are used to tenderize and flavor the jerky before dehydrating it.
- Steam, boil, or roast meat to 160°F, as measured with a meat thermometer, before dehydrating it.
- Dry meats in a food dehydrator that has an adjustable temperature dial and will maintain a temperature of at least 130 to 140°F throughout the drying process.

Baking Jerky in an Oven

Place the jerky on cake racks placed on baking sheets, and bake in a 325°F oven. Check the internal temperature using a meat thermometer to make sure it has reached 160°F. Proceed with the directions for drying jerky in a dehydrator (adjustments in the listed length of time to dry will be required), or dry in the oven using the following guidelines.

The temperature of the oven should be 170°F or higher and the door should be propped open 2 to 6 inches. Circulation can be improved by placing a fan outside the oven near the door. Dry until a test piece cracks but does not break when it is bent (5 to 6 hours). Pat off any beads of oil with absorbent toweling and cool. Remove strips from the racks. Cool. Package and store in a cool, dry place.

Simmering Jerky in a Marinade

(See recipe section for additional version of this recipe.)

Pre-freeze meat to be made into jerky so it will be easier to slice. Cut partially thawed meat into long slices of 1/4" thick. For tender jerky, cut at right angles to long muscles (across the grain). Remove as much fat from the slices as possible to prevent "off" flavors.

Prepare 2–3 cups of your favorite marinade and bring it to a rolling boil over medium heat. Add a few meat strips, making sure the marinade covers them. Reheat to a full boil. (Note: It is not advised to presoak the strips in marinade. Putting unmarinated strips into boiling marinade minimizes any cooked flavors and maintains the safety of the marinade.) Remove the pan from the heat source. Remove the strips from the hot marinade and place them in a single, nonoverlapping layer on drying racks.

Dry the strips at 140 to 150°F in a dehydrator, oven, or smoker. Test for doneness by letting a piece cool. Strips should crack but not break when bent and should not contain any moist or underdone spots. Refrigerate the strips overnight. Check again for doneness. If necessary, dry strips further.

Poultry Jerky

Cut the breast meat into thin strips (1/4" thin and 1" wide). Cure the strips for 24 hours in brine solution and hold at <40F. Rinse and soak the strips in cold water for 30 minutes, drain, and arrange one layer thick on a Teflon-coated cookie sheet. Place the meat in a 325°F oven for 1 hour. Using a meat thermometer, make sure the meat has reached an internal temperature of 160°F. Reduce the oven temperature and heat until the meat exhibits the desired dryness. Use any jerky within one week; otherwise freeze it to prevent rancidity.

Sausage Making

Sausages are defined as chopped or ground meat that is blended with spices or other seasonings and stuffed in natural or manufactured casings. There are several different types of sausages, including fresh sausage, cooked smoked sausage, or dry or semi-dry sausage. There are several recommendations for making sausage from game meats:

- Wash your hands with soap and water before working with meats, after changing tasks, and when finished.
- Start with clean equipment—sanitize surfaces with a solution of 1 tablespoon chlorine bleach per gallon of water.
- Select only fresh, high quality meat and other ingredients (spice, cure, etc).
- If using frozen meat, thaw in refrigerator or cooler.
- Select the proper lean-to-fat ratio to ensure good texture and binding properties.
- Use cure ingredients (sodium nitrite) purchased from a reputable source. Sodium nitrite will give sausage the characteristic pink color, improve flavor, and inhibit growth of *Clostridium botulinum*.
- Keep the temperature of the meat as cold as possible (<40F) during grinding and mixing.
- Mix the dry ingredients in water to dissolve the curing ingredients

and allow for even distribution throughout the product during regrind.

- If you have the grinding equipment, coarse-grind the meat, add the rest of the other ingredients, and regrind.
- If stuffing sausage, choose only high-quality hog casings that have been salted.
- Soak casings in clean water 30 minutes before use, and rinse them in cold water to remove excess salt.
- Clean grinding and stuffing equipment thoroughly and sanitize surfaces with solution of 1 tablespoon chlorine bleach per gallon of water when done.
- Use meat thermometers to ensure cooked sausage products have reached proper internal temperature of 160°F.

Cooking with Meat Thermometers

Using a meat thermometer is the only reliable method to ensure that your game meat, birds, or fish have reached a proper internal temperature during cooking. For these foods to be safe, internal temperatures must be high enough to kill any harmful microorganisms.

Cook ground meats and other cuts of game meat such as chops, steaks, and roasts to 160°F to ensure destruction of foodborne bacteria and parasites. For tenderness and doneness, cook whole game birds to 180°F and

breast meat to 170°F. Cooked muscle meats can be pink even when the meat has reached a safe internal temperature. The pink color can be caused by the cooking method, smoking, or added ingredients such as marinades. If fresh game has reached 160°F throughout, even though it may still be pink in the center, it should be safe.

It should be noted that color change in a meat product is not always indicative of a proper internal temperature. In some instances, meat may change color (pink to gray or brown) before it reaches a temperature at which pathogens are destroyed. To take the guesswork out of cooking your game, birds, or fish, use a digital, fork, bimetallic-coil, or dial oven-safe thermometer.

Digital Instant-Read (Thermistor)

Reads in 10 seconds

- Place at least 1/2" deep
- Gives fast reading
- Can measure temperature in thin and thick foods
- Not designed to remain in food while it's cooking
- Check internal temperature of food near the end of cooking time
- Some models can be calibrated; check manufacturer's instructions
- Available in kitchen stores



Fork

Reads in 2–10 seconds

- Place at least 1/4" deep in thickest part of food
- Can be used in most foods
- Not designed to remain in food while it is cooking
- Sensor in tine of fork must be fully inserted
- Check internal temperature of food near end of cooking time
- Cannot be calibrated
- Convenient for grilling



Dial Instant-Read (Bimetallic-coil)

Reads in 15–20 seconds

- Place 2 to 2 1/2" deep in thickest part of food
- Can be used in roasts, casseroles, and soups
- Temperature is averaged along probe, from tip to 2–3" up the stem
- Cannot measure thin foods unless inserted sideways
- Not designed to remain in food while it is cooking
- Use to check the internal temperature of a food at the end of cooking time
- Some models can be calibrated; check manufacturer's instructions
- Readily available in stores



Dial Oven-Safe (Bimetallic-coil)

Reads in 1–2 minutes

- Place 2 to 2 1/2" deep in thickest part of food
- Can be used in roasts, casseroles, and soups
- Not appropriate for thin foods
- Can remain in food while it's cooking
- Heat conduction of metal stem can cause false high reading
- Some models can be calibrated; check manufacturer's instructions



Table 11. Recommended Minimum Internal Cooking Temperatures for Game Meats

<i>Types of Game Meat or Bird</i>	<i>Degrees Fahrenheit</i>
Ground Meat and Meat Mixtures	
Ground Venison, Sausage, Deer Bologna	160°
Fresh Venison (Chops, Steaks, Roasts)	
Medium	160°
Well Done	170°
Game Birds/Waterfowl	
Game Bird/Waterfowl, Whole	180°
Wild Turkey, Whole	180°
Breasts, Roasts	170°
Thighs, Wings	180°
Stuffing (cooked alone or in bird)	165°
Duck/Goose	180°

RECIPES

Because game animals' diets and activity levels are not the same as those of domestic animals and poultry, the meat of game animals has a different flavor—stronger than that of domesticated species. Factors that determine the meat's quality include the age of the animal (younger animals are more tender), the animal's diet, and the time of year the animal was harvested. (The best is in the fall, after a plentiful spring and summer feeding.)

Also important is how the animal, bird, or fish was handled in the field. As mentioned in the previous sections, it should be eviscerated within an hour of harvest, and the meat refrigerated within a few hours. Meat will become damaged (and sometimes ruined) if it is not dressed, transported, and chilled properly.

In general, wild game meat is less tender than meat from domestic ani-

mals because the wild animals get more exercise and have less fat. Fat may contain "off" flavors and should be removed. For maximum tenderness, most game meat should be cooked slowly and not overdone. It can be cooked with moist heat by braising or with dry heat by roasting.

Fried Rabbit

Rabbit, cut up into serving pieces

Flour

Salt and pepper

Oil

Roll rabbit pieces in mixture of flour, salt, pepper. Heat oil about 1/2" deep in heavy frying pan. Use moderate temperature. Cook all pieces until well browned and tender.

Oven-Grilled Rabbit

Young rabbits

1 clove garlic or 1/2 lemon or 1/2 lime

Salt and pepper

1/2 cup flour or crushed cereal

1/2 cup fat, melted

Cut rabbits in quarters. Rub pieces with garlic or lemon/lime juice and let stand for 30 minutes. Sprinkle with salt and pepper. Roll pieces in flour or crushed cereal. Place pieces in melted fat in bottom of deep baking dish. Bake at 375°F for 30 minutes or until brown. Turn and bake 30 minutes longer. Remove pieces and drain on paper towels. Serve hot.

Table 12. Nutritive Value of Game Foods

Game	Preparation	Portion	Calories	Protein (g)	Total Fat (g)	Saturated Fat (g)	Cholesterol (mg)	Iron (mg)	Sodium (mg)	Zinc (mg)
Antelope	Roasted	3 oz	127	25	2.2	.9	107	3.6	46	1.4
Beefalo	Roasted	3 oz	160	26	5.4	2.3	49	2.6	70	5.4
Buffalo (bison)	Roasted	3 oz	122	24	2.1	.8	70	2.9	48	3.1
Deer	Roasted	3 oz	134	25.7	2.7	1.1	95	3.8	46	2.3
Fowl—flesh only										
Duck										
Domestic	Roasted	1 lb r-t-c*	201	23.5	11.2	4.2	89	2.7	65	2.6
Wild	Raw+	1/2 breast	102	16.5	3.5	1.1	—	3.7	47	.6
Goose	Roasted	1 lb r-t-c*	340	41.4	18.1	6.5	138	4.1	108	—
Pheasant	Raw+	1/2 breast	243	44.4	5.9	1.9	—	1.4	60	1.1
	Raw+	leg, 1 lb, r-t-c*	132	21.9	4.2	1.5	—	1.8	44	1.5
Quail	Raw+	1quail	123	20	4.2	1.2	—	4.2	47	—
Rabbit										
Domestic	Roasted	3 oz	131	19.4	5.4	1.6	55	1.5	31	1.5
Wild	Stewed	3 oz	147	28.1	2.9	.9	104	4.1	38	NA
Squirrel	Roasted	3 oz	116	20.5	3.1	.4	80	4.5	80	NA

NA = No information available

— = Lack of reliable data for a constituent believed to be present in measurable amount.

* r-t-c = ready to cook

+ = Values for cooked not available.

Sources: USDA Handbook no. 8-5, 1979, *Composition of Foods, Poultry Products, Raw, Processed, Prepared*, and USDA Handbook no. 8-17, 1989, *Composition of Foods, Lamb, Veal, and Game Products, Raw, Processed, Prepared*.

Hasen Pfeffer

1 rabbit, cut into serving pieces
2 to 3 cups vinegar
2 to 3 cups water
1/2 cup sugar
1 onion, sliced
2 tsp. salt
1/4 tsp. pepper
1 tsp. pickling spices
Flour
Cooking oil
1/2 tsp. kitchen bouquet

Cover rabbit with equal parts vinegar and water. Add sugar, onion, salt, pepper, and pickling spices. Cover and store rabbit in pickling solution for 2 days in refrigerator. Remove rabbit from solution and pat dry with paper towels. Roll rabbit pieces in flour and brown them in hot fat. Gradually add 1 cup of remaining pickling solution to browned pieces. Cover and simmer about 1 hour or until tender. Add kitchen bouquet to remaining liquid and thicken with flour for gravy.

Birds Baked in Sour Cream

1 pheasant, duck, wild turkey, or grouse (approximately 2 to 2 1/2 lb) cut into serving pieces
Flour, seasoned with salt and pepper to taste
1/4 cup butter
1/2 cup sliced mushrooms (optional)
1 cup sour cream (acts as a tenderizing agent)
1/2 cup water
1/4 tsp. thyme

Preheat oven to 325°F. Roll bird pieces in seasoned flour, then brown in butter in large skillet. Transfer pieces to a casserole dish. Cover pieces with sour cream and mushrooms. Add water to skillet and pour into casserole. Sprinkle with thyme and cover tightly. Bake until meat is tender (about 1 hour). Serve with rice or boiled potatoes.

Pheasant

1 pheasant
Marinade of sauterne wine and water
Seasoned flour
1/2 pint whipping cream
1 small can mushrooms

Mix equal parts wine with water to cover the pheasant. Marinade for 6 hours or less. Remove bird from marinade, debone, and cut into smaller bite-sized pieces. Toss pieces in seasoned flour and brown in butter in large skillet. Place browned pieces in a buttered casserole. Add whipping cream. Bake 35 min at 350°F. Add mushrooms and bake an additional 10 minutes. Serve on a bed of wild rice.

Roast Wild Duck

3-5 lb duck
Salt and pepper
1 medium apple, sliced
1 small onion, sliced
Wine or orange juice

Season duck inside and out with salt and pepper. Put apple and onion into cavity of duck. Place on rack of roasting pan. Do not cover. (If it is an old bird, cover the last half of the cooking time.) Do not add water. Cook at 325°F for 2 to 3 hours or until tender. Baste occasionally with wine or orange juice. Remove apple and onion before serving.

Sweet Pickle Cure of Game

Put meat in a container such as a crock, barrel, sealed wooden box, stainless steel container, or a plastic container that is approved for food products. Do not use other metal containers. Add water to cover the meat. Remove the meat and add enough salt to the water so an egg will float, measuring as you add. If you do not have a specific pickle cure recipe, add sugar to equal 1/2 the amount of salt used. Add commercial cure to pickle according to package directions.

Put meat into pickle. Let stand at 38°F for 3 days per pound of meat (45 days for 15 pounds meat). If temperature becomes warm and brine becomes ropy, remove meat. Wash the meat. Boil and skim pickle or make a new one. The new pickle should be as strong as the original. If space is a limiting factor, it might be advantageous to bone out the wild game. Keep the pieces of meat as large as possible, then smoke after curing is complete.

Corning Game

You can corn venison, antelope, moose, bear, or beef with the same corning method. It makes all of these meats "plain good eating." A good piece of round is wonderful corned, but less desirable cuts of meat like the brisket can be corned. People who will not eat wild meats may like them corned, as corning takes out the musky wild flavor and tenderizes the toughest meats.

To make 6 gallons of corning liquid, use:

3 pounds (6 3/4 cups) salt
10 ounces (1 3/8 cups) sugar
2 ounces sodium nitrate
1/2 ounce sodium nitrite
3 level teaspoons black pepper
3 level teaspoons ground cloves
6 bay leaves
12 level teaspoons mixed pickling spice

For onion flavor, add one medium-sized onion, minced. For garlic flavor, add four garlic cloves, minced. Put the ingredients into a pickle crock or glass jar and add enough water to make a total of 6 gallons, including the ingredients. Place meat into the liquid. Put a heavy plate on the meat and weight it, if necessary, to keep meat below pickle brine. Cover the container.

The ideal temperature for corning meat is about 38° F. During the fall or spring months, this is not too difficult to obtain. In the winter, an unheated part of the basement can be used for corning meat. During the

summer months, it is hard to find a place around 38°F. Higher temperatures need not affect the end result of the corning process at all, if you add one-third more salt for every 15 degrees of temperature above 38° F. At 83°F, add 3 pounds more salt, making a total of 6 pounds of salt.

Leave the meat in the corning liquid for 15 days. On the fifth and tenth days, stir the liquid well, remove the meat, and put it back so the bottom piece is on top. After the fifteenth day, remove the meat. Use what you want immediately and store the balance in a cool place refrigerated at 38°F. After meat is removed from the corning liquid, it should be cooked and consumed within one week or frozen for up to one month.

The meat at this stage has a grayish pink color. When cooked, corned meat changes to the characteristic pink color associated with a cured product.

Cooking Corned Meat

Place the corned meat in a pan with a cover. Add cold water to cover the meat. Bring to a boil and remove the scum from the water. Reduce the heat and simmer for about 5 hours or until tender.

Venison Summer Sausage

15 pounds venison
10 pounds pork trimmings (5 pounds lean trimmings, 5 pounds fat trimmings)
7 ounces (2/3 cup) salt
1 ounce (2 tablespoons) commercial cure
1 ounce (2 tablespoons) mustard seed
3 ounces (1/2 cup) pepper
3 ounces (1/2 cup) sugar
1/2 ounce (3 tablespoons) marjoram

Mix salt and cure with coarsely ground venison and pork trimmings. (Cure is optional. It is used to develop a pink color and as a preservative.) Pack in shallow pan and place in cooler for 3 to 5 days. Then add rest of ingredients and mix well. Smoke sausage until internal temperature reaches 160°F. Sausage is quite spicy. If you like less spice, cut down proportions of spices.

Smoked Sausage

Stuff prepared sausage into 3-inch-diameter fibrous casings and smoke at 140°F for 1 hour; at 160°F for 1 hour, and at 180°F until internal temperature reaches 160°F (insert a meat thermometer in the thickest part of the sausage). Remove from smokehouse and spray with hot water for 15 to 30 seconds. Follow with cold spray or place in ice water to cool down rapidly. Store in cooler at 40°F or colder.

Venison Bologna

10 pounds ground venison
1 pound hamburger
1/2 cup Morton's Tender Quick Salt
2 1/2 cups vegetable oil
5 teaspoons garlic powder
2 teaspoons hickory smoke salt
2 teaspoons onion powder
4 teaspoons black pepper
5 teaspoons Liquid Smoke
1 tablespoons hot pepper sauce
2 envelopes Lipton beefy onion soup mix

Use casings or shape into logs approximately 1 1/2 inches in diameter. Wrap in foil. Bake in 350°F oven for approximately 1 hour or until internal temperature reaches 160°F.

Source: <http://www.geocities.com/Yosemite/Gorge/5037/page6a.html>

Venison Chili

1 to 1 1/2 pounds venison burger, browned and drained
1/2 pound fresh mushrooms, coarsely chopped
1 green pepper, coarsely chopped
1 (14 1/2 ounce) can sliced stewed tomatoes, undrained
1 (6 ounce) can tomato paste
3 (14 1/2 ounce) cans dark red kidney beans, undrained
2 tablespoons chili powder
1 teaspoon cumin pepper
1/4 teaspoon Tabasco sauce
1/2 teaspoon cayenne pepper
3-4 dashes crushed red pepper
1-2 dashes celery salt
dash of black pepper
2 cloves of garlic, crushed

Combine all ingredients in a 4-quart slow cooker (crock pot) and preferably refrigerate overnight. Cook on low heat setting for 8 to 10 hours. Top each serving with freshly chopped onion and shredded cheddar cheese. Note: This is a very good, mildly hot chili that is complimented by freshly baked bread. Yields six servings.

Source: <http://www.geocities.com/Yosemite/Gorge/5037/page6a.html>

Wild Game Polish Sausage

- 25 pounds 50/50 pork trimmings (50% lean and 50% fat)
- 20 pounds wild game (lean meat)
- 1 quart water
- 14 ounces (1 1/3 cups) salt
- 2 ounces (4 tablespoons) cure
- 1/2 ounce (6 teaspoons) marjoram
- 1 1/2 ounces (3 tablespoons) mustard seed
- 3 cloves garlic
- 2 ounces (1/4 cup) pepper

Mix all ingredients together and grind the product through a coarse plate, followed by a fine grind. Stuff in hog casing and follow smoking procedure for Smoked Sausage, p. 16.

Quick Sausage

- 2 pounds hamburger or deer burger mix
- 1/2 teaspoon pepper
- 1/8 teaspoon garlic powder
- 1/4 teaspoon onion powder
- 2 tablespoons curing salt
- 1 tablespoon liquid smoke
- 1 cup water
- 1 tablespoon mustard seed (optional)

Pack mixture in a water glass to within 1/2 inch of the top. Use large glass container or enough glass tumblers. Cover and freeze overnight. Run warm water on glass to release. Plastic containers will not crack and are safer, but may pick up flavors from the sausage. Wrap in cellophane wrap. Tie ends. Simmer 1 hour in water. Slice thin.

Note: Hamburger or pork sausage can be mixed with ground venison.

"Mock" Salmon

Allow 2 1/4 to 3 pounds of whole fish for each pint of canned fish. Clean and prepare fish. Remove heads, fins, and tail. Remove skin, if desired. If the fish is slimy, a solution of 1 tablespoon vinegar to 2 quarts water helps remove the slime. The color of some fish can be improved by soaking it for 30 minutes in cold water containing 1/2 cup salt to 1 gallon water. Do not reuse salt water. Rinse fish in clean water, and cut into jar-sized lengths.

Combine and heat the above ingredients. This makes enough sauce for about 8 pints. Pack fish into jars to within 1 inch of the top. Cover with sauce, leaving 1 inch headspace. Remove air bubbles, wipe jar rims, place prepared lids on jars, and tighten the screw bands. Proceed according to canning timetable for fish.

Quick Pink Salmon

To each pint of fish, add:

- 1 tablespoon vinegar
- 1/4 teaspoon salt
- 2 tablespoons tomato juice

Leave 1 inch headspace. Adjust lids. Process according to the table for fish.

Hot Pickle Cure Jerky

Use fresh lean deer meat free of fat and connective tissue. Five pounds of fresh meat should weigh approximately two pounds after drying or smoking.

1. Slice 5 pounds of meat (1/4-inch strips) with the grain, not crosswise. Spread out meat and sprinkle on 3 tablespoons salt, 2 teaspoons ground black pepper, and 2 tablespoons sugar. Put the meat in a pan or dish and let it stand for 24 hours in the refrigerator.
2. Pound the meat on both sides to work in the spice. *Optional:* Dip strips of meat in a liquid smoke solution (5 parts water to 1 part liquid smoke) for 1 to 2 seconds for added flavor.
3. Make a brine by dissolving 3/4 cup salt, 1/2 cup sugar, and 2 tablespoons ground black pepper in a gallon of water. Stir to dissolve the salt and sugar.
4. Bring the brine to a low to medium boil. Immerse the fresh meat strips (a few at a time) into the boiling brine until they turn gray (approximately 1 to 2 minutes). Remove meat from brine, using clean tongs or other utensils that have not contacted raw meat.
5. Spread out meat on a clean dehydrator rack or on a clean rack in the top half of a kitchen oven. If you use a kitchen oven, open the oven door to the first or second stop. Heat at 120 to 150°F (lowest oven temperature) for 9 to 24 hours or until the desired dryness is reached. Remove jerky from oven before it gets too hard or brittle. Properly dried jerky should crack when bent in half but should not break into two pieces.
6. Store in clean jars or plastic bags, or wrap in freezer paper and freeze. If kept dry, properly prepared jerky will last almost indefinitely at any temperature, but its quality deteriorates in a few months.

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